Specification Data

Sound Attenuated Natural or LP Gas Driven **Environmental Silent Pump**

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RELIAPRIME

JANUARY 2022

Priming Assisted Centrifugal Pump w/Autostart

Model PA4A60C-ZPP428-ESP

Size 4" x 4"

Total Head		Capacity of Pump in U.S. Gallons per Minute (GPM) at Continuous				
P.S.I.	Feet	Performance				
52.5 47.7 43.4 39.0 34.7 30.3 26.0 21.7 17.3 13.0	121 110 90 80 70 60 50 40 30	210 400 419 421 427 430 435 440 444 450	210 475 565 572 575 580 584 590 593 600	210 475 672 690 704 711 719 721 727 730	210 475 715 804 820 830 838 841 848 852	210 475 715 865 891 902 912 922 930 935
Suction Lift		25'	20'	15'	10'	5'

PUMP SPECIFICATIONS

Size: 4" x 4" (102 mm x 102 mm) Flanged.

Casing: Gray Iron 30.

Maximum Operating Pressure 88 psi (607 kPa).*

Semi-Open Type, Two Vane Impeller: Ductile Iron 65-45-12. Handles 3" (76,2 mm) Diameter Spherical Solids.

Impeller Shaft: Stainless Steel 17-4 PH.

Suction Flange/Flap Valve Seat: Gray Iron 30.

Bearing Housing: Gray Iron 30.

Seal Plate: Gray Iron 30.

Seal: Catridge Type, Mechanical, Oil-Lubricated, Double Floating, Self-Aligning. Silicon Carbide Rotating and Stationary Faces. Stainless Steel 316 Stationary Seat. Fluorocarbon Elastomers (DuPont Viton[®] or Equivalent). Stainless Steel 18-8 Cage and Spring. Maximum Temperature of Liquid Pumped, 160°F (71°C).

Shaft Sleeve: Stainless Steel 17-4 PH.

Radial Bearing: Open Single Row Ball. Thrust Bearing: Open Double Row Ball.

Bearing and Seal Cavity Lubrication: SAE 30 Non-Detergent Oil. Flanges: Gray Iron 30.

Gaskets: Buna-N, Compressed Synthetic Fibers, Vegetable Fiber, PTFE, Cork and Rubber.

O-Rings: Buna-N.

Hardware: Standard Plated Steel. **Brass Pressure Relief Valve**

Bearing and Seal Cavity Oil Level Sight Gauges.

*Consult Factory for Applications Exceeding Maximum Pressure and/or Temperature Indicated

Standard Equipment: Natural or LP Gas Pressure Regulator. Solar Battery Main-tenance Kit. Soundproof (EPA Average 63 dBA at 23 feet [7 meters] Under Load). Lightweight Aluminum Enclosure - Removable for Maintenance of Pump or Engine - w/Padlockable Door Panels. Spill Containment Base w/Integral Drains and Fork Lift Pockets. Electronic Suction Vacuum and Discharge Pressure Gauge Kit. Hoisting Bail. Skid Base. Strainer. Submersible Transducer Liquid Level Sensor.

Optional Equipment: Battery. LP Gas Pressure Regulator.

**100 Ft. (30 m) Standard Length; Dual Switches Available From the Factory.





Do not use in explosive atmosphere or for pump-ing volatile flammable liquids.

ENGINE SPECIFICATIONS

Model: Zenith Model ZPP428. EPA/CARB Certified. Type: Four Cylinder Power Unit Dual Fuel (Natural Gas and Vapor LP Gas).

Displacement 171 Cu. In. (2.8 Liters).

Lubrication: Forced Circulation.

Air Cleaner: Dry Type.

Fuel Consumption at Continuous Performance:

Natural Gas: 614 CFH (17387 L/hr) @ 100% Volume. LP Gas: 671,159 BTU/hr @ 100% Volume. Starter: 12V Electric.

Standard Features: Muffler W/Weather Cap. Engine Control Features: Throttle Control, Tachometer, Coolant Temperature, Oil Pressure, Voltage and Overstart Indicators/Shutdowns. Dual Fuel Toggle Switch. Manual/Stop/Auto Keyswitch. Audible Startup Warning Delay. Suction Vacuum/Discharge Pressure Displays.

ZENITH PUBLISHED PERFORMANCE:

Maximum Continuous B.H.P. 64 (47.7 kW) @ 3000 RPM



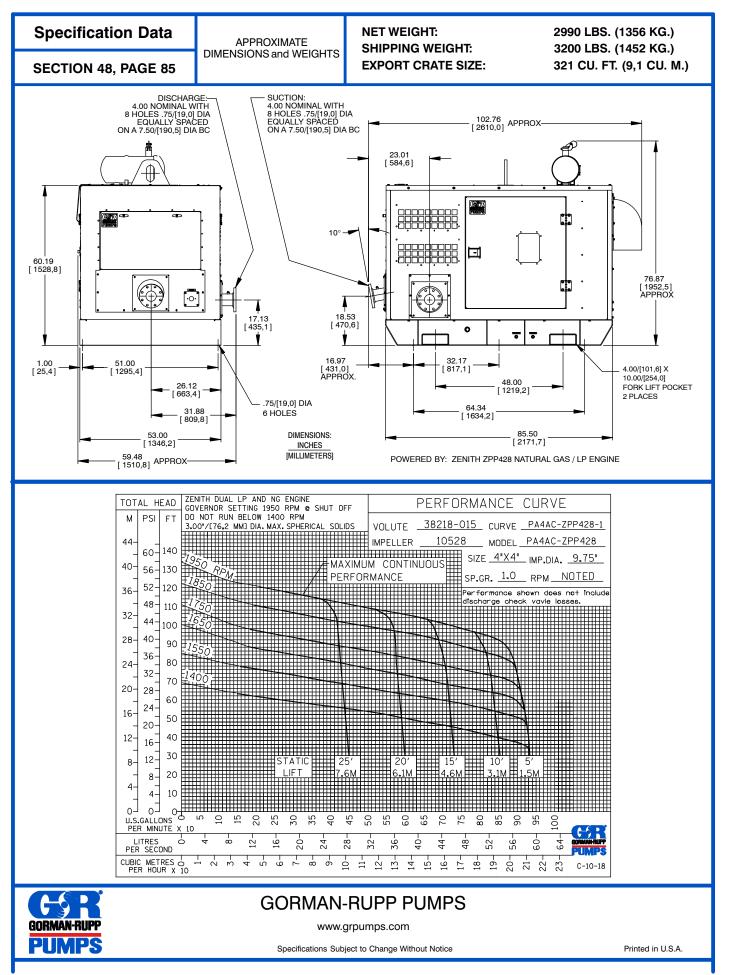
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