PUBLICATION NUMBER PL-- 04195-- 01 February 2, 1995 Rev. A 01/26/98 Supersedes: OM-- 04145-- 01 PL-- 04198-- 01

GORMAN-RUPP PUMPS

PUMP MODELS S8C18-E140 460/3 S8C18-E140 575/3

MANUAL PART 2 of 3

PARTS LIST WITH PERFORMANCE CURVE

THE GORMAN-RUPP COMPANY

MANSFIELD, OHIO

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Use With: OM--04151 MR--04204

PERFORMANCE CURVE – SECTION A

RECORDING MODEL AND SERIAL NUMBERS

Please record the pump model and serial number in the spaces provided below and in the separate <u>Installation/Operation Manual</u> accompanying your pump. Your Gorman-Rupp distributor needs this information when you require parts or service.

Pump Model:

Serial Number:

WARRANTY INFORMATION

The pump warranty is provided as part of Gorman-Rupp's support program for customers who operate and maintain their equipment as described in this manual and other accompanying literature. Please note that should the equipment be abused or modified to change its performance beyond the original factory specifications, the warranty will become void and any claim will be denied.

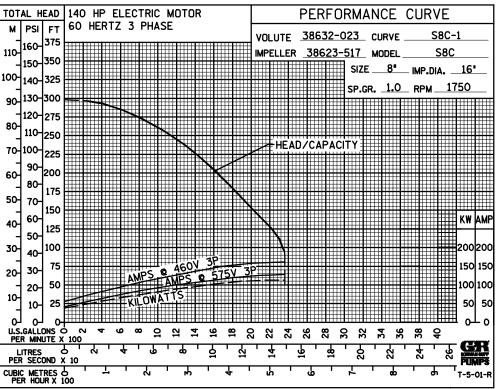
PERFORMANCE CURVES

The performance curves on the following page are based on 70° F (21° C) clear water at sea level. Since pump installations are seldom identical, your performance may be different due to such factors as viscosity, specific gravity, elevation, temperature, and impeller trim.

If your pump serial number is followed by an "N", your pump is **NOT** a standard production model. Contact the Gorman-Rupp Company to verify performance or part numbers.

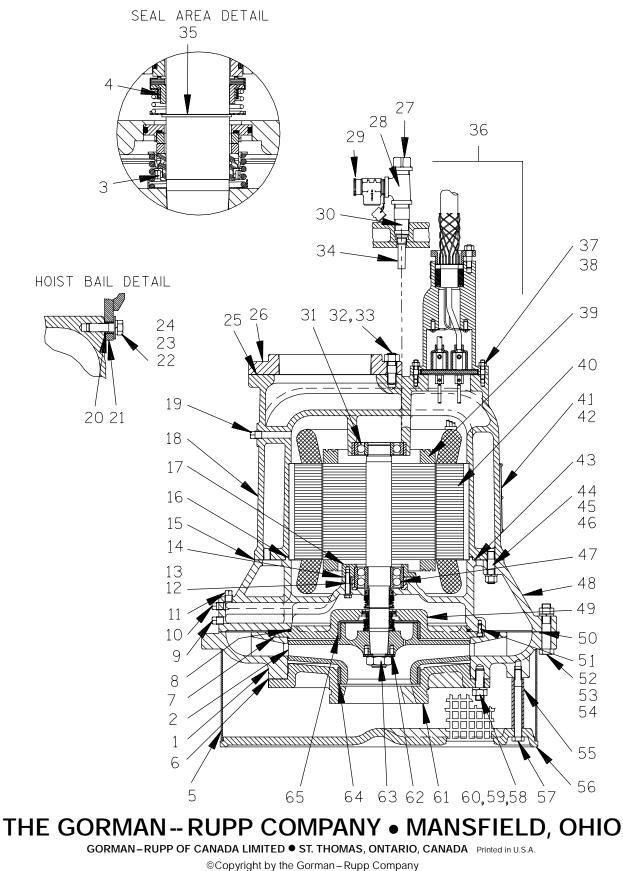


Pump speed and operating condition points must be within the continuous performance range shown on the curve(s).



Performance Curve - Models S8C18-E140 460/575/3

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If your pump serial number is followed by an "N", your pump is NOT a standard production model. Contact the Gorman-Rupp Company to verify part numbers.

| ITEM NO. | PART NAME | PART NUMBER | MAT'L CODE | QTY | ITEM PART NAME PART MAT'L NO. NUMBER CODE | QTY |
|-------------|----------------------------------------|------------------|---------------|--------|-------------------------------------------------------------------------------------------------------------------|--------|
| 1 | DIFFUSER | 38632-023 | 1718H | 1 | 44 STUD 10443 17000 | 12 |
| 2 * | IMPELLER | 38623-517 | 1718H | 1 | 45 HEX NUT D10 17000 | 12 |
| 3 * | LOWER SEAL ASSY | 46512-055 | | 1 | 46 LOCKWASHER J10 17000 | 12 |
| 4 * | UPPER SEAL ASSY | 25271-947 | | 1 | 47 * LOWER BALL BEARING 23425–611 – – – | 1 |
| 5* | STRAINER SCREEN | 10090 | 1599V | 1 | 48 INTERMEDIATE 38261-022 13040 | 1 |
| 6* | SUCTION HEAD GSKT | 38683-817 | 20000 | 1 | 49 SEAL PLATE 38272-707 1718H | 1 |
| - | DIFFUSER GSKT | 38682-812 | 20000 | 1 | 50 * DIFFUSER GSKT 38682-813 20000 | 1 |
| | | S2207 | 20000 | 1 | 51 SOC HD CAPSCREW BD0503 17000 | 6 |
| 9 | SEAL DRAIN PLUG | 92207 P06 | 17000 | 1 | 52 HEX HD CAPSCREW B1216 17000 | 20 |
| 10 | MOTOR DRAIN PLUG | P06 | 17000 | 1 | 53 HEX NUT D12 17000 | 20 |
| 10 | SEAL FILL PLUG | P06 | 17000 | 1 | 54 LOCKWASHER J12 17000 | 20 |
| 12 | HEX HD CAPSCREW | B0608 | 15991 | 4 | 55 SPACER 31413-026 15079 | 6 |
| 13 | LOCKWASHER | J06 | 17000 | 4 | 56 BASE PLATE 10036 13080 | 1 |
| | BEARING CAP GSKT | 10085G | 20000 | 1 | 57 HEX HD CAPSCREW B1024 17000 | 6 |
| | MOTOR HOUSING GSKT | 38684 - 703 | 20000 | 1 | 58 STUD C1211 17000 | 8 |
| | MOTOR HOUSING GSKT | 10038G | 20000 | 1 | 59 HEX NUT D12 17000 | 8 8 |
| | BEARING CAP | 100383 | 10010 | | 60 LOCKWASHER J12 17000 61 SUCTION HEAD 38246-033 1718H | |
| 17 18 | MOTOR HOUSING ASSY | 42822-015 | 24130 | 1 1 | 61 SUCTION HEAD 38246-033 1718H 62 IMPELLER WASHER 11199 17000 | 1 1 |
| 10 | MOTOR HOUSING ASST MOTOR CAVITY OIL | 42622-015 P06 | 17000 | 1 | 62 IMPELLER WASHER 11199 17000 63 IMPELLER NUT AT20S 17000 | 1 |
| 17 | LEVEL PLUG | FUU | 17000 | 1 | 64 * WEAR RING 38691–309 14000 | 1 |
| 20 | BAIL BUSHING | 10045 | 15071 | 2 | · · · · · · · · · · · · · · · · · · · | |
| 20 | HOISTING BAIL | 10039 | 2400V | 1 | 65 [₩] WEAR RING 38691-309 14000 | 1 |
| 22 | HEX HD CAPSCREW | B1210 | 17000 | 2 | NOT SHOWN: | |
| 23 | LOCKWASHER | J12 | 17000 | 2 | CONTROL BOX | |
| 24 | FLAT WASHER | K12 | 17000 | 2 | -460/3 27515-507 | 1 |
| 25 * | DISCH FLANGE GSKT | 1759G | 18000 | 1 | -575/3 27515-517 | 1 |
| 26 | DISCHARGE FLANGE | 1759 | 10010 | 1 | * 1 QT SUB MOTOR OIL 9568 | 1 |
| 27 | PIPE CAP | V16 | 11999 | 1 | MOTOR VOLTAGE TAG | 1 |
| 28 | STREET TEE ASSY | 14138 | | 1 | -460/3 6588BL | 1 |
| 29 * | PRESS RELIEF VALVE | 14139 | | 1 | -575/3 6588BM | 1 |
| 30 | CLOSE PIPE NIPPLE | THA1614 | 15079 | 1 | IMP KNOCKER 2177C 14070 | 1 |
| 31 * | UPPER BALL BEARING | S1077 | | 1 | HEATER PACK | |
| 32 | DISCH FLANGE STUD | C1211 | 17000 | 8 | - 460/3 27521-220 | 1 |
| 33 | HEX NUT | D12 | 17000 | 8 | -575/3 27521-219 | 1 |
| 34 | FILL TUBE ASSY | 10040 | 24040 | 1 | | |
| 35 | RETAINING RING | S264 | | 1 | OPTIONAL: | |
| 36 | TERMINAL HOUSING AND | CABLE ASSY | / | | REPAIR GASKET SET 11000V | 1 |
| | - 460/3 | 47367-061 | | 1 | HEAT-SHRINK TUBE & 48315-004 | 1 |
| | -575/3 | 47367-028 | | 1 | ADHESIVE KIT | |
| 37 | STUD | C0607 | 17000 | 6 | TERM POTTING KIT 12442A | 1 |
| 38 | DEFORM LOCKNUT | D06 | 17000 | 6 | ANODE PLATE ASSY 42116-002 | 1 |
| 39 * | ROTOR/SHAFT ASSY | 47112-015 | | 1 | | |
| 40 * | STATOR ASSY | | | | LIQUID LEVEL DEVICES: | |
| | - 460/3 | 47113-011 | | 1 | DIAPHRAGM TYPE GRP48-03 | 1 |
| | -575/3 | 47113-044 | | 1 | GRP48-06 | 1 |
| 41 | NAME PLATE | 2613CY | 17020 | 1 | FLOAT TYPE 27471-155 | 1 |
| 42 | DRIVE SCREW | BM#04-03 | 17000 | 6 | LIQ LEV CONTRL RELAY 27521-321 | 1 |
| 43 * | MOTOR HOUSING GSKT | 10062G | 20000 | 1 | | |

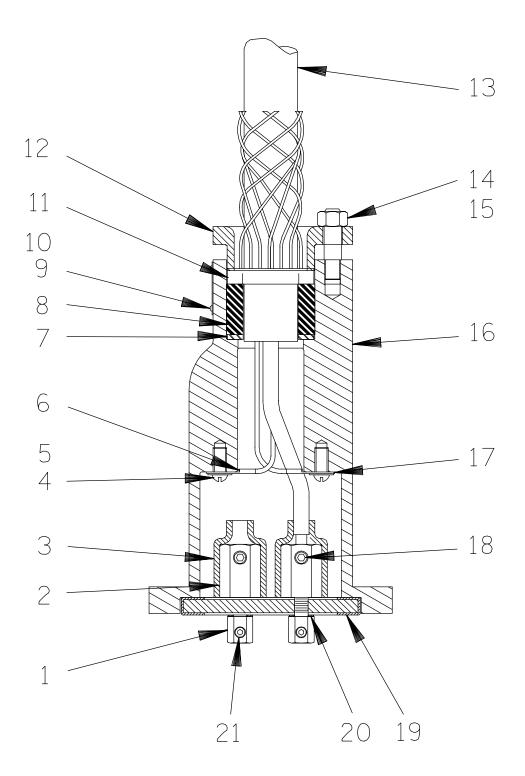
* INDICATES PARTS RECOMMENDED FOR STOCK

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PUMP ISSUE 1

460/3 Terminal Housing And Cable Assembly 47367-061

If your pump serial number is followed by an "N", your pump is **NOT** a standard production model. Contact the Gorman-Rupp Company to verify part numbers.

| ITEM NO. | | PART NAME | PART NUMBER | MAT'L CODE | QTY |
|-------------|------|--------------------------|----------------|---------------|-----|
| 1 | | TERMINAL POST | 38724-009 | 14100 | 3 |
| 2 | | TERMINAL COLLAR | 10052A | 14100 | 3 |
| 3 | * | HEAT-SHRINK TUBE | 31417-030 | 19530 | 3 |
| 4 | | T-TYPE LOCKWASHER | AK06 | 15991 | 2 |
| 5 | | RD HD MACH SCREW | X0603 | 14990 | 2 |
| 6 | | TERMINAL | 27214-058 | | 1 |
| 7 | | TERMINAL WASHER | 10659B | 15991 | 1 |
| 8 | * | GLAND BUSHING | 10758E | 19100 | 1 |
| 9 | | INFORMATION PLATE | 38816-047 | 17990 | 1 |
| 10 | | DRIVE SCREW | BM#04-03 | 17000 | 4 |
| 11 | * | CABLE GRIP | 11227F | | 1 |
| 12 | | TERMINAL GLAND | 10658 | 13040 | 1 |
| 13 | * | POWER CABLE | 10325A | | 1 |
| 14 | | HEX NUT | D08 | 15991 | 2 |
| 15 | | STUD | C0808 | 15991 | 2 |
| 16 | | TERMINAL HOUSING | 10088B | 13040 | 1 |
| 17 | | TERMINAL | 27214-065 | | 1 |
| 18 | | AL HD SETSCREW | GA0602 | 14990 | 3 |
| 19 | * | TERMINAL PLT ASSY | 11163 | 24010 | 1 |
| 20 | * | DYNA SEAL WASHER | S1586 | | 3 |
| 21 | | AL HD SETSCREW | GA0501 1/2 | 14990 | 3 |
| NOT S | SHOV | WN. | | | |
| | | 1 TUBE RTV SEALANT | 18771–106 | | 2 |
| OPTIO | NAL: | | | | |
| | | HEAT SHRINK TERMINAL KIT | 48315-004 | | 1 |

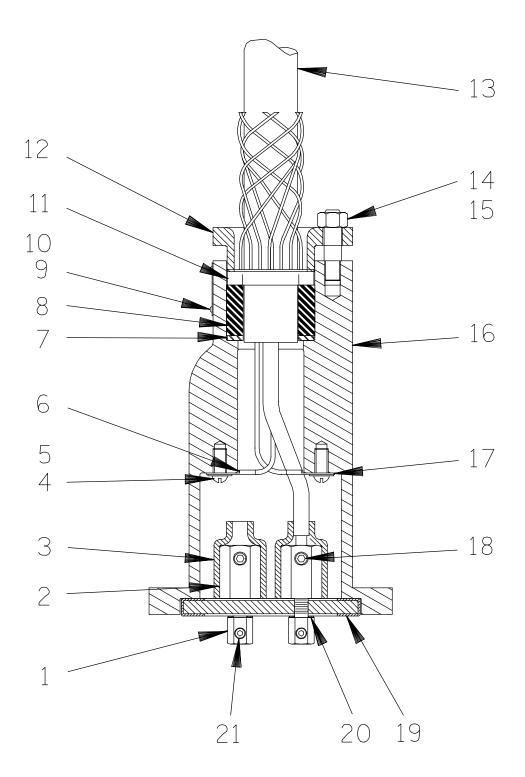
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PUMP ISSUE 1

575/3 Terminal Housing And Cable Assembly 47367-028

If your pump serial number is followed by an "N", your pump is **NOT** a standard production model. Contact the Gorman-Rupp Company to verify part numbers.

| ITEM NO. | | PART NAME | PART NUMBER | MAT'L CODE | QTY |
|-------------|------|--------------------------|----------------|---------------|-----|
| 1 | | TERMINAL POST | 38724-009 | 14100 | 3 |
| 2 | | TERMINAL COLLAR | 10052A | 14100 | 3 |
| 3 | * | HEAT-SHRINK TUBE | 31417-030 | 19530 | 3 |
| 4 | | T-TYPE LOCKWASHER | AK06 | 15991 | 2 |
| 5 | | RD HD MACH SCREW | X0603 | 14990 | 2 |
| 6 | | TERMINAL | 27214-062 | | 1 |
| 7 | | TERMINAL WASHER | 31133-110 | 15991 | 1 |
| 8 | * | GLAND BUSHING | 31144-001 | 19100 | 1 |
| 9 | | INFORMATION PLATE | 38816-047 | 17990 | 1 |
| 10 | | DRIVE SCREW | BM#04-03 | 17000 | 4 |
| 11 | * | CABLE GRIP | 11227H | | 1 |
| 12 | | TERMINAL GLAND | 10658 | 13040 | 1 |
| 13 | * | POWER CABLE | 10325L | | 1 |
| 14 | | HEX NUT | D08 | 15991 | 2 |
| 15 | | STUD | C0808 | 15991 | 2 |
| 16 | | TERMINAL HOUSING | 10088B | 13040 | 1 |
| 17 | | TERMINAL | S1550 | | 1 |
| 18 | | AL HD SETSCREW | GA0602 | 14990 | 3 |
| 19 | * | TERMINAL PLT ASSY | 11163 | 24010 | 1 |
| 20 | * | DYNA SEAL WASHER | S1586 | | 3 |
| 21 | | AL HD SETSCREW | GA0501 1/2 | 14990 | 3 |
| NOT S | SHOV | WN: | | | |
| | | 1 TUBE RTV SEALANT | 18771–106 | | 2 |
| OPTIO | NAL: | | | | |
| | | HEAT SHRINK TERMINAL KIT | 48315-004 | | 1 |

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For Canadian Warranty Information, Please Visit www.grcanada.com/warranty or call: 519-631-2870

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